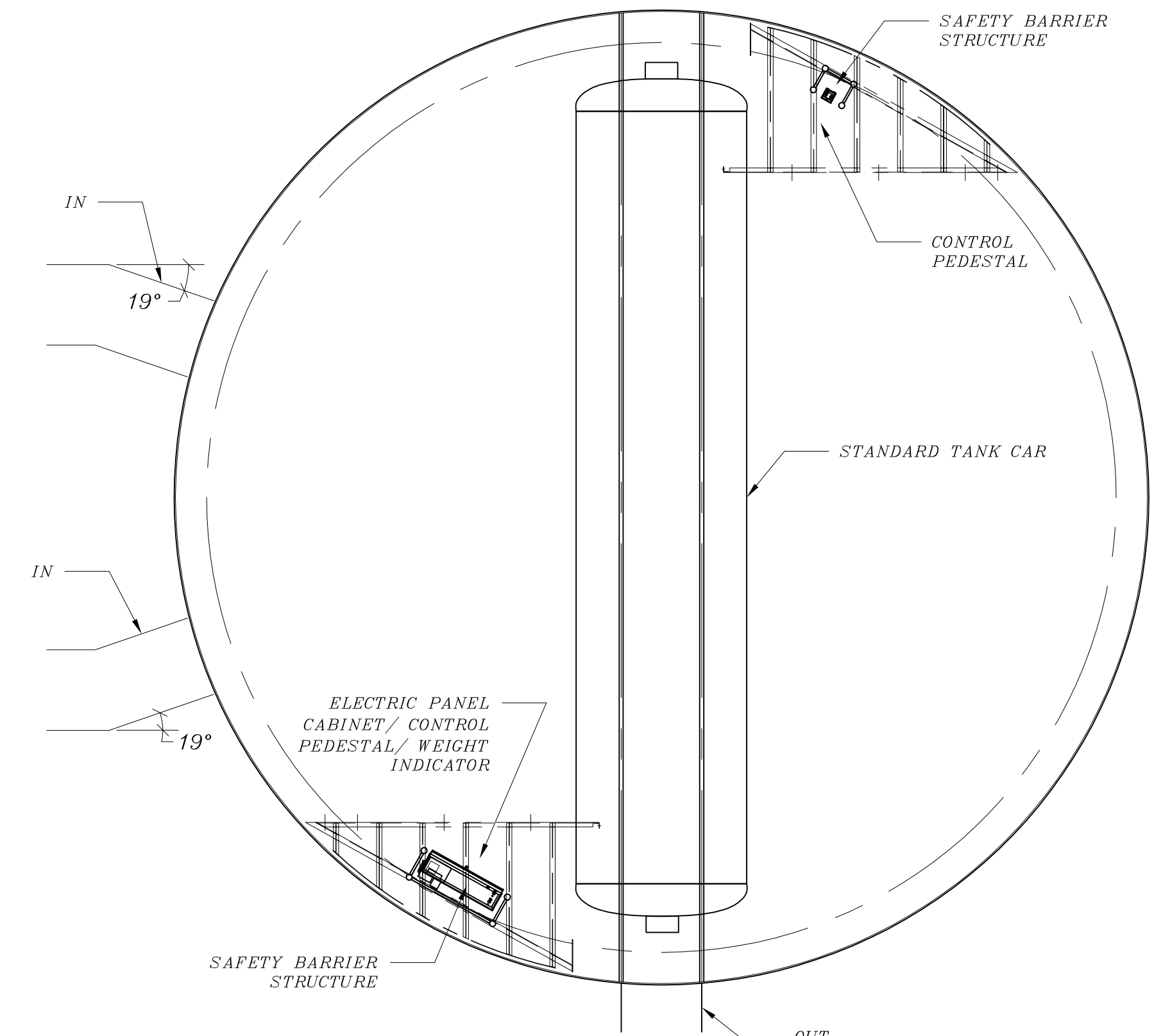
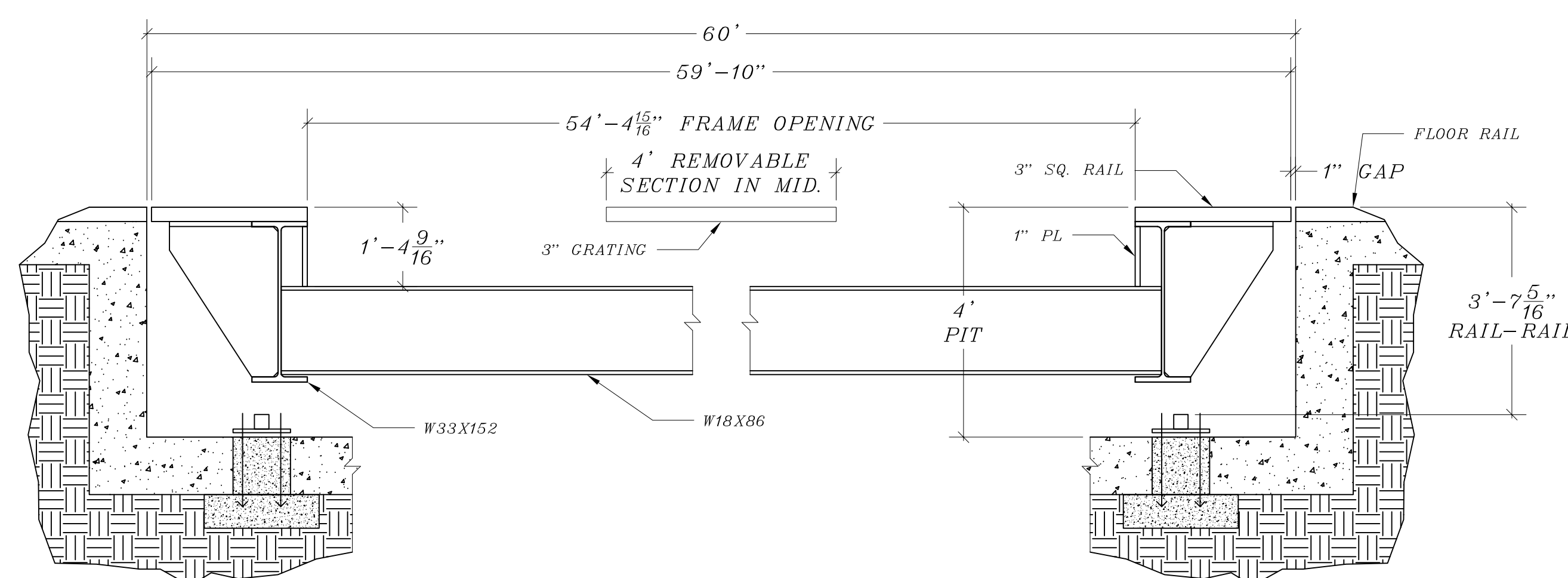
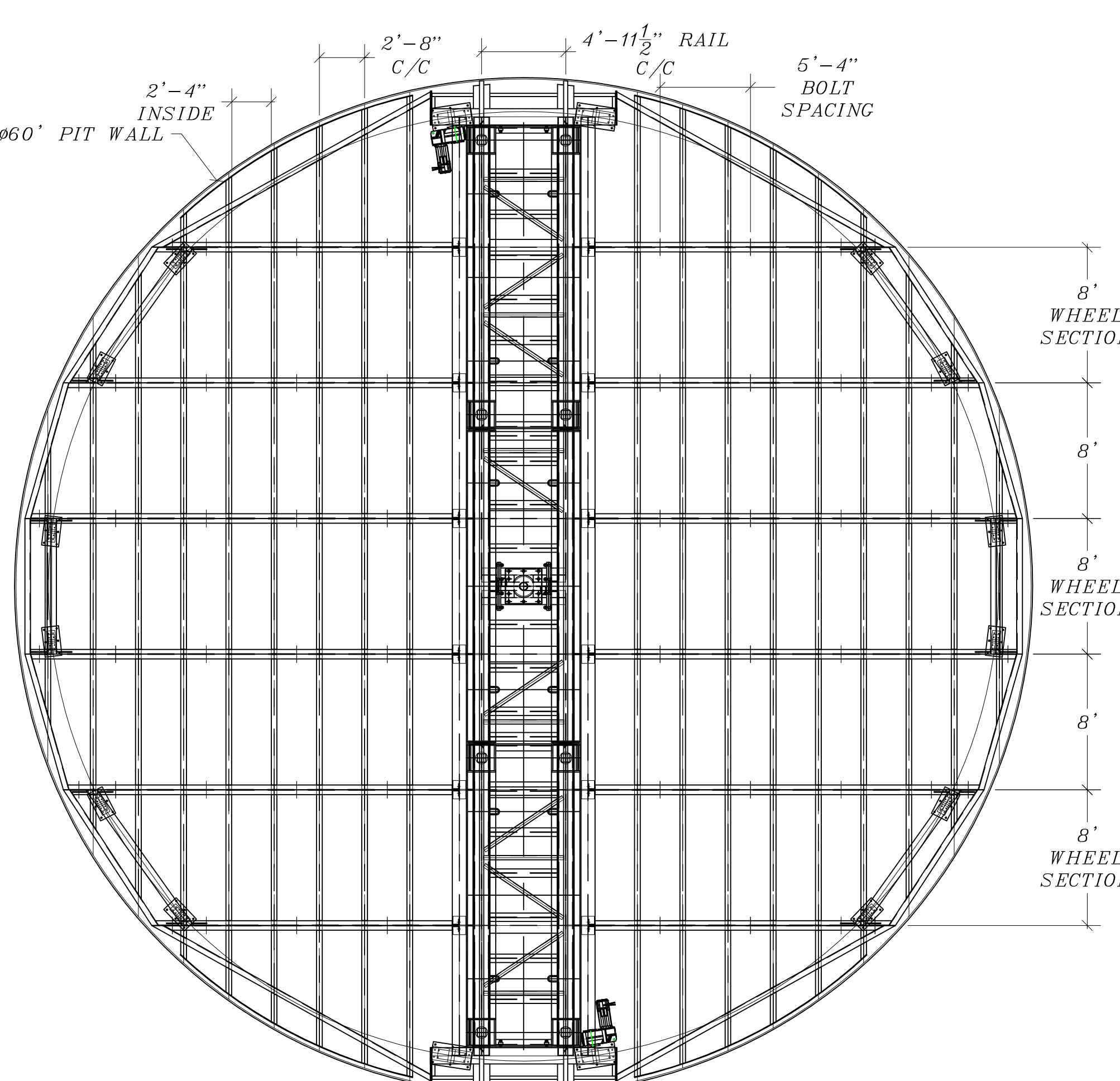
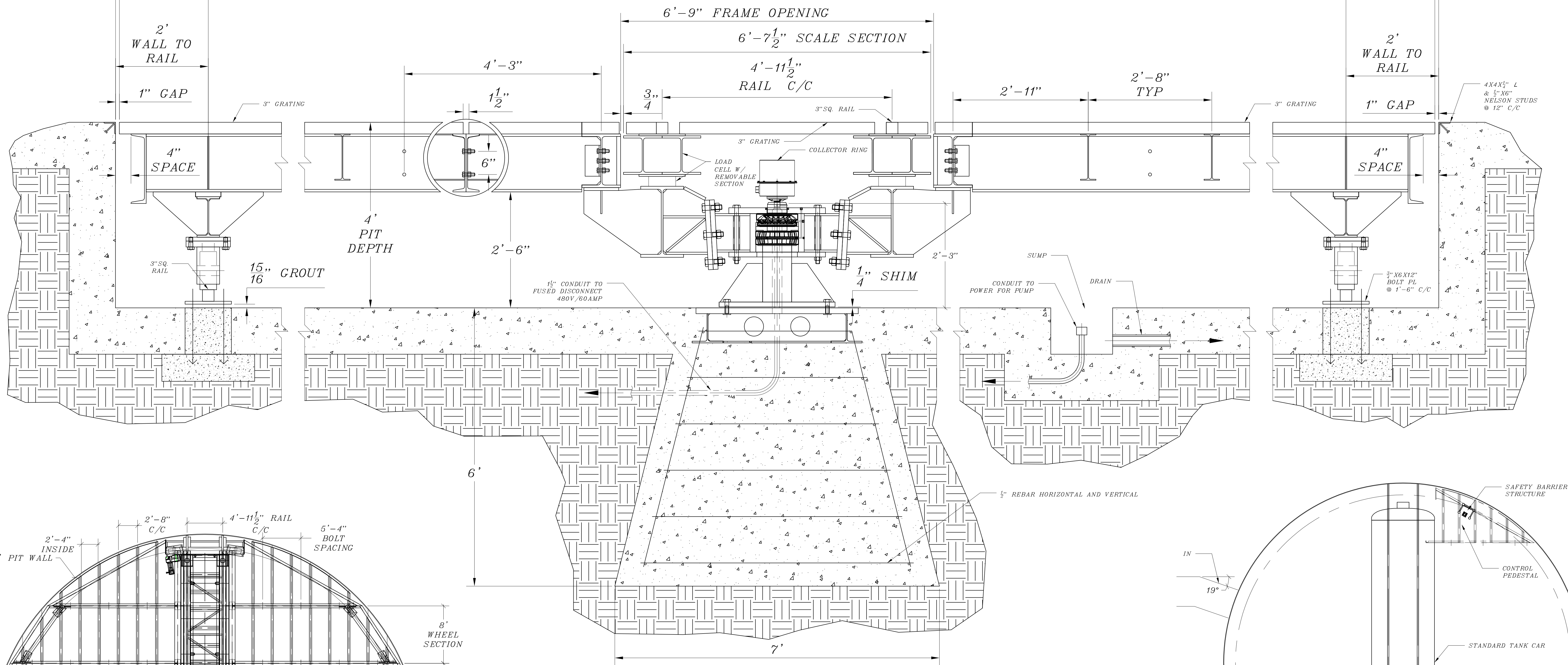


PIT Ø60'

TABLE Ø59'-10"

RAIL Ø56'



TOTAL WEIGHT	UNION TANK CAR CO. 939 HOLLAND RD. MARION, OHIO 43302		VIGO MACHINE SHOP INC. 3920 LOCUST STREET TERRE HAUTE, INDIANA 47803 812-235-8393 FAX: 812-234-2972	
ACCUMULATION OF TOLERANCES NOT PERMISSIBLE	60 TON TURN TABLE GENERAL ARRANGEMENT/ PIT DETAIL		DATE	ORDER NUMBER
TOLERANCES UNLESS OTHERWISE SPECIFIED	DATE	REVISIONS	BY	CHECKED
FRACTIONAL DIM. ± 1/16"				DRAWN BY: PM
DECIMAL DIM. ±				APPROVED BY: SW
ANGULAR DIM. ±				SCALE: NTS
				DO NOT SCALE PRINT
				J-16162-100